



Lava Solder-Free Kit Right Angle Plug Instructions

Step 1: Strip about ½” of outer jacket with second setting of stripping tool provided:



Step 2: Slide grooved grounding sleeve on with slow clockwise twisting motion ensuring it is up over outer jacket – push until it stops. Cut excess cable with sharp scissors or knife and bend braid (about 1/16” to 1/32”) **over beveled edge only** of grounding sleeve and cut any excess extending beyond beveled edge. Visually inspect so there’s not portion of the braid coming in contact with center conductor:



Step 3: Slide plug stem on grounding sleeve seating firmly:



Step 4: Bend cable over at 90 degrees and push firmly to ensure it is seated in groove of grounding sleeve:



Step 5: Place housing on aligning groove in housing with groove in grounding sleeve. Secure housing and plug stem by **twisting stem only**:



Note: Align grounding sleeve grooves during assembly to obtain desired plug orientation.

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